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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		G		REVISION PER ECO-06-026806	14NOV06	DM	DM

NOTES:

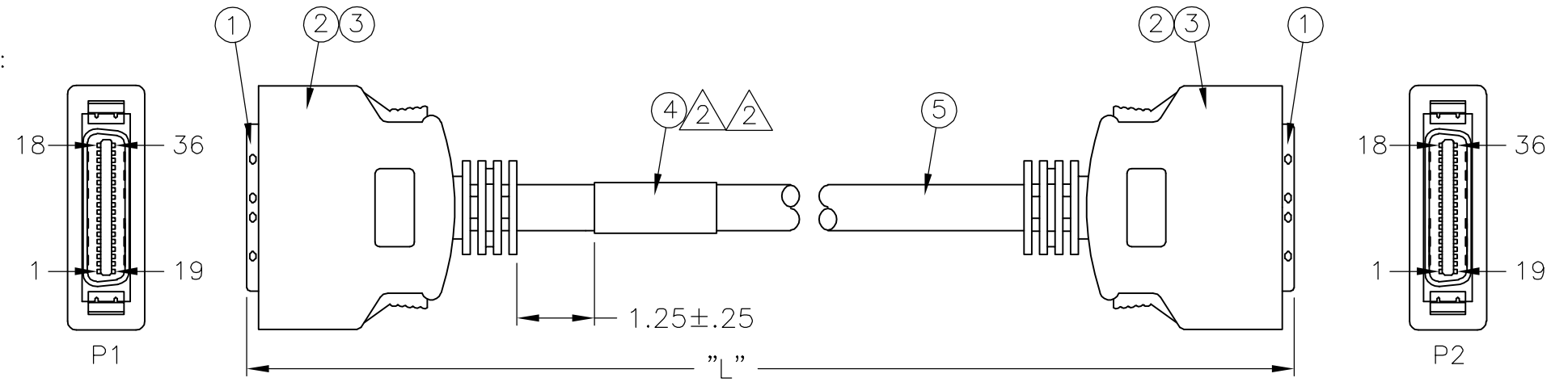
- CABLE ASSEMBLIES MUST MEET OR EXCEED THE CURRENT IEEE 1284 STANDARDS.
- LABEL INFORMATION FOR DASH 1, 3, 4, 5 & 6:

COUNTRY OF ORIGIN
 TYCO P/N
 WWYY
 IEEE STD
 1284-1994

- LABEL INFORMATION FOR DASH 2 ONLY:

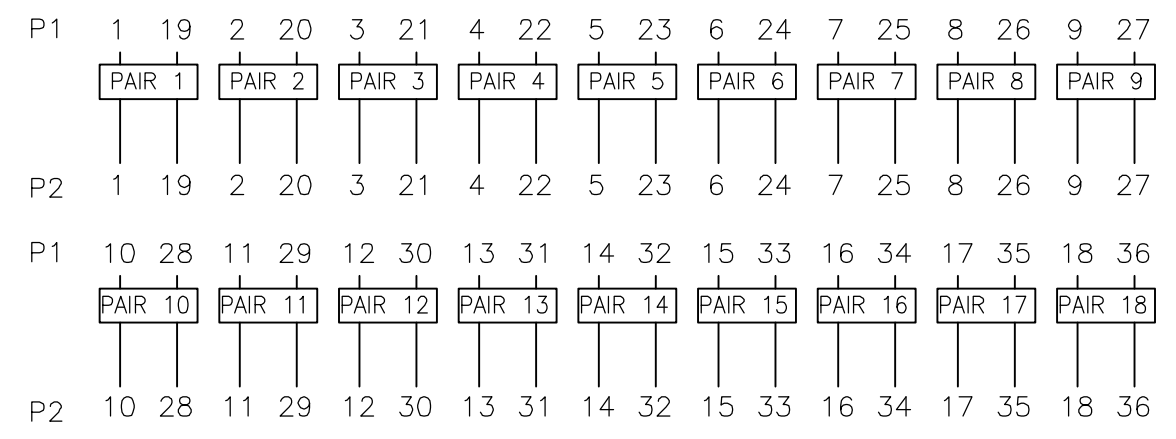
162K23031 XEROX P/N
 REV.E XEROX REV.*
 AMP / 158394-2 MFG / P/N
 WK/YR
 COUNTRY OF ORIGIN

- ASSEMBLE PER APPLICATION SPECS 114-5124 & 114-5136.
- TEST REQUIREMENT:
 CONTINUITY RESISTANCE: SEE TABLE.
 INSULATION RESISTANCE: 50 M ohm MIN.
 HI-POT TEST: DC 300V/0.01 Sec MIN.
- PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ENVIRONMENTAL STANDARD 230-702.



158394-6	393.72 ^{+6.00} _{-0.00}	10 OHM MAX
158394-5	236.28 ^{+4.00} _{-0.00}	5 OHM MAX
158394-4	118.11 ^{+3.00} _{-0.00}	2 OHM MAX
158394-3	78.74 ^{+3.00} _{-0.00}	1.5 OHM MAX
158394-2	59.04 ^{+3.00} _{-0.00}	1 OHM MAX
158394-1	19.68 ^{+1.00} _{-0.00}	1 OHM MAX
TYCO P/N	"L" LENGTH	CONTINUITY RESISTANCE

PIN ASSIGNMENT :



AR	MR	UL2464 28AWG*18P+DRAIN+AL/MYLAR+BRAID, (WIRE INSULATION OD: 0.5~0.7MM), COLOR: BEIGE(BG01).	5
1	PC	LABEL, SIZE: 25.0*76.0MM, WHITE: 25.0*19.0MM.	4
AR	MR	ADHESIVE COPPER FOIL, W: 5.0MM.	3
2	PC	SHIELD CASE KIT, FOR CHAMP 1.27MM PITCH 36POS PLUG.	2
2	PC	CHAMP 1.27MM PITCH, 36POS, CONTACT: GOLD 30U" PLATED, FOR WIRE: 28AWG, FOR WIRE INSULATION OD: 0.5~0.7MM, INSULATION COLOR: BLACK.	1
Q'TY	U/M	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D.EISENTRAUT 11-13-96	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		CHK J.CORRELL 11-21-96	NAME	
		APVD J.CORRELL 11-21-96	CABLE ASSY, IEEE 1284, BEIGE, C-C	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	-	
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APPLICATION SPEC	-	
MATERIAL		WEIGHT	SIZE A3	CAGE CODE 00779
-		-	DRAWING NO C-158394	RESTRICTED TO -
CUSTOMER DRAWING			SCALE N.T.S	SHEET 1 OF 1
			REV G	